Katana DA20-A1

All specifications are subject to change without notice. Illustrations may show optional equipment.

Powerplant

Bombardier Rotax 912F3, 81 hp, four-cylinder, horizontally opposed

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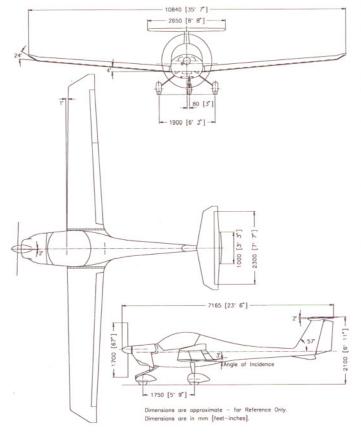
Recommended TBO	1,200 hr
Length	23 ft 6 in
Height	6 ft 11 in
Wingspan	
Wing Area	125 sq ft
Wing Loading	12.9 lb/sq ft
Power Loading	
Seats	2
Empty weight, typical	1,095 lb
Maximum gross weight	t1,609 lb
Payload w/full fuel	394 lb
Fuel capacity, std	
Oil capacity	3.2 qt

Performance

Limiting and Recommended Airspeeds

necommended Amprecas	
Vx (best angle of climb)57	kias
Vy (best rate of climb)65	kias
Va (design maneuvering)104	kias
Vfe (max flap extended)81	kias
Vno (max structural cruising)118	kias
Vne (never exceed)161	kias
Vs (stall, clean)41	kias
Vso (stall, in landing configuration)37	kias





AFTER SALE & CUSTOMER SUPPORT

Technical & Parts Support

Factory technicians available 7 days a week for technical and A.O.G. parts support.

Maintenance Training

A five day course, comprised of four days of engine, propeller and airframe systems/troubleshooting procedures, and one day of composite theory and practical repair workshop.

Field Service Support

Factory technician network available for onsite training, troubleshooting, and repairs.

Warranty

Airframe: 2 year "tip to tail" parts and labor warranty with unlimited hours. 10 year, 12,000 hr warranty on major structural components. Engine: 1 year or 200 hrs parts and labor. Parts prorated to TBO. Propeller: 1 year or 500 hours parts and labor prorated to TBO. Avionics: Manufacturer's warranty.

Repair and overhaul

Engine: overhaul and factory exchange engines available, including "firewall forward" quick engine changes (QEC).

Propeller: overhaul and factory exchange propellers available.

Katana DA20-A1

The DA20-A1 Katana is a two seat aircraft designed and manufactured by Diamond Aircraft Industries of London, Canada It is principally intended for primary flight training

The DA20-A1 Katana features advanced composite structure, single engine, conventional configuration with low wing, T-tail, and tricycle landing gear.

The design of DA20-A1 Katana is based on the DV20 Katana. designed and manufactured by Diamond (HOAC) Aircraft of Austria. The DV20 was type certified by Austrian and German Airworthiness Authorities in 1993, and by Canadian and American Airworthiness Authorities in 1994.

The principal differences are detail design improvements and changes to facilitate production with usage of North American standard parts and materials.

Approval

The Katana is currently certified for day/night VFR operations and spinning in Canada and the United States as well as being certified by Airworthiness Authorities in the United Kingdom, Austria, Germany, Switzerland, Holland, Turkey, Portugal, France, Australia, Denmark, Czech Rep., Italy, Russia, and South Africa.

Fuselage

The fuselage is of GRP (Glass Reinforced Plastic) construction with local CRP (Carbon Reinforced Plastic) reinforcement in high stress areas.

The stressed fuselage skin is primarily made of single GRP laminate with local GRP/PVCfoam/GRP sandwich construction to increase stiffness and reduce noise. The two fuselage shells (halves) are bonded together along the joint flange in the vertical plane. Internal structure consists of the firewall, a number of transverse bulkheads, a longitudinal bulkhead in the tail tube (cone), and a main bulkhead (spar bridge) that receives the wing spar stubs. The vertical stabilizer is integrated with the fuselage

The fixed seat shells are of GRP construction (rudder pedals are adjustable). Aft of the seats a baggage compartment is provided. Baggage is secured with a fabric net. The fuel tank is located beneath the baggage

compartment. The one-piece canopy provides excellent visibility and tilts up and back to provide unrestricted cockpit access.

Wings

The wing section is a Wortman FX 63-137/20 HOAC laminar profile. The inner 50% of the wing span features flaps for take-off and landing. Each wing is attached to the fuselage with three bolts: two transverse at the root rib, and one longitudinal through the spar bridge and the wing spar stub.

The wing skins are of GRP/FOAM/GRP sandwich construction. The I-section spar is constructed of CRP poltruded spar caps that are joined with a GRP/FOAM sandwich construction spar web.

Several ribs provide mounting surfaces for guides of control tubes and support for control bellcranks. The flaps are actuated electrically via mechanical linkages that also provide synchronization. The ailerons are actuated via steel control tubes and aluminum bellcranks.

The left wing approximately one foot inboard of the wing tip houses individual quartz halogen landing and taxi lights.

Landing Gear

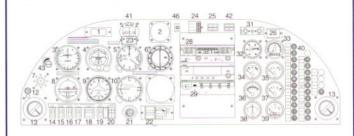
The conventional tricycle landing gear is non-retractable. The main gear struts are aluminum. The nose gear strut is steel tube sprung via an elastomeric spring pack. Steering is provided by differential braking of the main wheels and the friction damped castoring nose wheel.

Powerplant

The engine is a Rotax 912F3 with a take-off power rating of 81HP (DIN). The 912F3 is a horizontally opposed 4-cylinder, 4-stroke engine. It features liquid cooled cylinder heads, dual ignition, dry sump lubrication, dual carburetors, and a propeller drive reduction gear box (2.2727:1).

The engine features an integral 20A alternator directly driven by the crankshaft and a 40A alternator which is belt driven off the pulley that is mounted to the propeller drive flange. The DA20-A1 Katana uses the 40A alternator to power avionics, instruments and electrical accessories. The integrated 20A alternator is used exclusively to power the dual capacitance

Instrument Panel



- 1. Outside Air Temp Ind.
- 2. Not used
- 3. Air Speed Ind.
- 4. Artificial Horizon Ind.
- 5. Altimeter
- 7. Stall Warning Horn
- 8. Turn and Bank Ind. 9. Directional Gyro
- 10. Vertical Speed Ind.
- 11. Not used
- 12. Microphone Jack
- 13. Air Vent
- 14. Fuel Pump Switch 15. Strobe Light Switch
- 16. Landing Light Switch

- 17. Taxi Light Switch
- 18. Nav. Light Switch
- 19. Avionics Master 20. Master Switch
- 21. Ignition Switch
- 22. Flap Control
- 23. Compass Card
- 24. Trim Indicator
- 25. Annunciator Lights
- 26. Hobbs Meter
- 27. Not used 28. Radio
- 29. Transponder
- 30. Not Used
- 31. Intercom
- 32. Manifold Pressure

- 33. Tachometer
- 34. Oil Pressure Ind.
- 35. Oil Temp. Ind.
- 36. Voltmeter
- 37. Cylinder Head Temp. Indicator
- 38. Ammeter
- 39. Fuel Indicator
- 40. Circuit breakers
- 41. Compass
- 42. Canopy Locking Warning Light
- 43. I-Panel Reostat
- 46. Trim Ind. Dimmer

discharge, electronic ignition system.

The engine mount is of conventional welded steel tubing construction.

The hydraulically controlled, 2 blade constant speed propeller is the Hoffmann HO-V352F. The prop blades are of wood core construction, with composite skins and aluminum or polycarbonate bonded edge inserts.

The GRP firewall is clad with insulating Fibrefrax and stainless steel skin. Cowlings are fire protected by fire resistant paint.

Empennage

The rudder halves are of GRP/ foam/GRP sandwich construction. The rudder is cable actuated via dual, adjustable pedals. The horizontal stabilizer and elevator are GRP/Foam/GRP sandwich construction with local CRP reinforcement. The anti-servo tab is made of CRP.

The elevator is actuated by steel control tubes. Centering and increased control forces are provided by two compression coil springs mounted concentric to the vertical push-pull tube of the elevator control system. The common spring base can be moved by an electric actuator

which provides elevator trimming function.

Electrical/Avionics

Electric power (nominal 12 V) is provided by the 20 A/hr battery and the 40A alternator which features internal voltage regulation. The alternator is belt driven off the propeller shaft drive flange pulley. Electric power is supplied to the user systems via the main or avionics bus, as applicable. Circuit protection is provided by resettable panel mounted circuit breakers for each circuit.

Instrumentation and Avionics equipment is tailored to individual customer requirements. A typical equipment suite and layout are depicted in the above diagram.

Documentation

The following documentation is

- · Airplane Flight Manual
- Airplane Maintenance Manual
- · Airplane Illustrated Parts Catalogue
- Miscellaneous Vendor Technical Documentation (i.e. Engine, Propeller, Avionics etc.)

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